QUICK START MILL.

- PRESS HOME - TRVRS. [Screen in machine Datum mode]
- PRESS JOG. *2 [Screen in Jog mode and continuous]
- TOUCH CUTTER ON BED
- PRESS MENU OFFSET.
- SELECT EDIT OFFSET. PRESS EOB.
- GO TO TOOL1- ENTER Z VALUE FROM SCREEN.
  Eg.[press Z 24.5 EOB RESET.] SCREEN SHOULD READ O.OOO
- PRESS MENU OFFSET.
- GO TO EDIT OFFSET. PRESS EOB.
- GO DOWN TO Z.
  Eg.[press Z INPUT MAT'L THICKNESS. PRESS EOB RESET]
- SCREEN NOW READS Z- mm. [thickness of Mat'l]
- PRESS F3 TO LOAD PROGRAM. PRESS EOB.SELECT FILE. PRESS EOB. [use f10. cnc files to select drive.]
- PRESS EDIT CYCLE START. [TO VIEW]
- PRESS F9 FOR SIMULATION MENU.
- PRESS AUTO CYCLE START TO RUN PROGRAMME.

- NB'DELETE ALL OFFSETS IN TABLE BEFOR ENTERING NEW ONE'S. Eg. Go to menu offset table, down to Z enter 0. Down to Tool 1 enter 0. Press EOB RESET.

- To Change Directory-Press F10 go to CNC files. Change Directory. Select Drive . Press EOB. Press F3 to load. Press ALTER if wrong Directory appears. Select file, Press EOB name appears in top right hand of screen.

- To stop programme press RESET. To restart press EDIT RESET.
  After E Stopping Press HOME TRVRS.